

## Technical Data Sheet

### Aperture Flamer Instructions

#### **#40001 & 40002**

1. Place disc in cup or hang strip from hook on cup.
2. Turn the torch to a low small blue flame.
3. Hold the torch  $\frac{1}{2}$ " to  $\frac{3}{4}$ " above aperture.
4. Slowly increase the flame to avoid the disc blowing from the cup.
5. Heat the aperture until glowing for no more than 5 seconds.

**Note:** The force of the heat cleans the aperture rather than the flame itself