

# Technical Data Sheet

## LR Gold Processing and Polymerisation

#14370

### Tissue

Tissue samples up to 5 x 5 x 5mm have been successfully processed using the following schedule. However, it is recommended that tissue specimens of maximum 3 x 3 x 3mm are used and as a general rule the smaller the specimen the more efficient the impregnation. The thickness of the tissue is particularly important when polymerizing darkly colored tissue such as liver and spleen, because complete polymerization depends on the blue light from the light source being able to penetrate the full thickness of the tissue. Tissue used is fresh and unfixed.

### Processing

Processing is performed in 10ml vials with tight fitting lids on a rotary agitator. The fluids involved are maintained in bulk at the sub-zero temperatures required. Also, the final resins, it must be remembered, are sensitive to prolonged light exposure and are therefore stored in the dark and handled as infrequently as possible. We recommend the use of polyvinyl pyrrolidone to protect unfixed tissue from osmotic changes during processing. We have used PVP with an approximate molecular weight of 44,000. This can be dissolved in methanol, water and the London Resin Gold monomer. Concentrations of 50% w/v are possible in the methanol mixtures; however, at low temperatures the resulting viscosity is impractical. The following schedule shows the PVP concentrations recommended, the resulting LM work being very satisfactory. It must be said however, that the addition of PVP in different concentrations may further improve morphology especially in the EM.

#### *Fresh Tissue*

50% methanol + 20% PVP	0°C	15 min
70% methanol + 20% PVP	-25°C	45 min
90% methanol + 20% PVP	-25°C	45 min
50% LR Gold monomer/50% methanol + 10% PVP	-25°C	30 min
70% LR Gold monomer/30% methanol + 10% PVP	-25°C	60 min
100% LR Gold monomer	-25°C	60 min
100% LR Gold monomer + initiator	-25°C	60 min
100% LR Gold monomer + initiator	-25°C	overnight
100% LR Gold monomer + initiator	-25°C	20 - 25 hour polymerisation

### Polymerisation

The addition of a light sensitive initiator is needed in order to polymerize the resin and we recommend BENZIL, an aliphatic ketone, at a concentration of 0.1% w/v. The principle is shown in the diagram. The gelatin capsules are 00 size and the plastic support is a modified heamagglutination tray. The bulb involved here is a Thorn projector lamp (A1/209 FDX, 12v 100w). We have found that 7 to 9v will cause solidification within 24 hours. Like many acrylic resins oxygen will inhibit polymerization, therefore the capsules are filled completely and lids fitted. Paper labels can be inserted into the capsules. 9 capsules (3x3) may be polymerized at any one time. If the upper surface is still soft after 24 hours this can be trimmed off or hardened in daylight for a few hours prior to peeling off the gelatin. The blocks once polymerized need not be sorted cold, however it may prolong the activity of some enzymes to do so.

The enzyme Histochemistry performed to date using the resin has involved conventional reagents, times of reaction and temperatures (see Thompson and Germain, Histochemical Journal Vol, 15, No. 12, December 1983).

For room temperature polymerization, using a peroxide/amine cure, add to pure LR Gold either 1% of dry benzoyl peroxide or more safely, 1.5% of benzoyl peroxide paste (60% in dibutyl phthalate). Infiltrate with pure LR Gold solution adding only the peroxide mix prior to polymerization. To reduce curing exotherm, cool mold in ice water. To accelerate cure, add 1 drop of LR White accelerator to 20ml LR Gold resin/benzoyl peroxide mixture. To UV light cure LR Gold, add Benzoin methyl ether. The precise concentration will depend on the power and emission spectrum of your UV lamp. However, a useful starting concentration would be 0.5%.

The cross link density of the final resin is important. If stains are not penetrating sufficiently quickly reduce the benzil concentration rather than the light intensity or exposure time.

### **Sectioning and Mounting**

The LR Gold blocks, following polymerization, can be stored, handled and cut at room temperature. Cutting should preferably be done using a motorized microtome and glass knife. Sections may be cut dry, picked up and placed free-floating into incubating medium or buffer wash for enzyme Histochemistry or immunocytochemistry.

It is not advisable to mount sections onto slides before reacting, since this involves heat and would be deleterious to the unfixed proteins. The section can of course be mounted in the usual way after enzyme Histochemistry or immunocytochemistry has been carried out.