

Technical Data Sheet

Loctite™ Fixmaster® Poxy Pak™, Fast Cure Epoxy

#12646-09

This fast cure, general purpose epoxy bonds virtually any material. It will also fill or seal cracks and rebuild worn surfaces. Comes in a 1 oz. syringe with a built-in plunger for easy dispensing without equipment. Working time is approximately 4 minutes. Includes nozzle and mixing stick.

This unique adhesive may be made electrically conductive with the addition of any conductive powder (Silver, Carbon, etc.)

Part A

Warning: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Prevention: Avoid breathing vapors, mist, or spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.

Response: IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Part B

Danger: Causes severe skin burns and eye damage. May cause an allergic skin reaction. Toxic if inhaled.

Prevention: Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Use only outdoors or in a well ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response:

- IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- If ON SKIN OR HAIR: Immediately take off all contaminated clothing.
- IF INHALED: Remove person to fresh air and keep comfortable for breathing.
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician.
- If skin irritation or rash occurs: Get medical attention.
- Wash contaminated clothing before reuse.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations. KEEP OUT OF THE REACH OF CHILDREN. **For industrial use only.**

Directions

1. Clean Surfaces
2. For best adhesion, roughen surfaces.
3. Snip syringe tips.
4. Dispense epoxy and mix thoroughly.
5. Apply epoxy to one surface, assemble.
6. Remove excess adhesive at once.
7. Allow parts to sit for 5-8 minutes before moving.
8. Detach cap from center of syringe handle and place on syringe tip for storage.